

# DYM-618

## Wire & Cable Compound

### Easy Strippable Semi-conductive Insulation Shielding Compound for Medium Voltage Power Cables

#### Description

**DYM-618** is a easy strippable cross-linkable semi-conductive insulation shielding compound for XLPE Insulation cables. This product is suitable for use in steam or gas continuous vulcanization lines and gives good strip force over a wide temperature range without tears. Also, It has good surface smoothness and high resistance to scorch.

#### Specification

ICEA S-94-649  
AEIC CS8  
IEC 60502-2

#### Typical Physical-Electrical Properties

Test Items	Test Method	Unit	Value
Density at 23°C	ASTM D 1505	g/cm <sup>3</sup>	1.18
Tensile Strength(200 mm/min)	ASTM D 638	N/mm <sup>2</sup>	14
Elongation at Break before ageing		%	280
Tensile Strength after 168hrs at 135°C	ASTM D 638	%	>90
Retention		%	>90
Elongation at break after 168hrs at 135°C			>80
Retention			>80
E.S.C.R 100% "IGEPAL"F20	ASTM D 1693	hrs	>200
Stripping Force at XLPE	ASTM D 903	N/10mm	< 25
Moisture Content	Karl Fischer	PPm	<1000
Volume Resistivity			
23 °C	ASTM D 991	Ω·cm	<70
90 °C	ASTM D 991	Ω·cm	<400
110°C	ASTM D 991	Ω·cm	<500

\* E.S.C.R : Environmental stress cracking resistance

\* Data should not be used for specification work.

#### Processing Techniques

Recommending standard extrusion temperature profiles of **DYM-618** are as followings ; Unit: °C

Zone 1	Zone 2	Zone 3	Zone 4	Zone 5	Adapter	Head	Die
70±5	90±5	95±5	97±5	100±5	105±5	105±5	105±5

It is recommended that this product can be used conventional PE/PVC extruder. (L/D is 25~22/1 and C/R is 1.8~2.5:1) Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. We recommend hopper drying at 40~60°C for 4 hours to remove moisture before extrusion.

#### Packing

Form : 600kg Cardboard Box(Inner PE bag packing)

#### Handling

To ensure health and safety, Material Safety Data Sheets(MSDS) is available on request.

#### Storage

Should be stored at room temperatures between 10~50°C. Recommended maximum storage period in dry and clean place is 12months unopened and in original packaging after the manufacture.

#### Disclaimer

The product can be used only for the application as specified here above. It is the customer responsibility to inspect and test our products to satisfy the suitability of this product to customer's particular purpose. No liability can be accepted regarding the use of our products in conjunction with other materials. No warranties shall be offered which extend beyond the description contained here above. The above-mentioned information relates exclusively to our products when not used in conjunction with any third party materials.



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